

Date: Tuesday, 9/4/2007 11:29:37 AM
User: Kim Johnston

Process Sheet

split us
SBS 07/10/13

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : SPACER RING

Job Number : 34397-2

Estimate Number : 12176

P.O. Number : N/A

Part Number : D34765

This Issue : 9/4/2007

S.O. No. : N/A

Drawing Number : D3476 REV A

Prsht Rev. : NC

Project Number : N/A

First Issue : 1/1

Type : PURCHASED PARTS

Drawing Revision : A

Previous Run : 34085

Material : NW

Due Date : 10/4/2007 Qty: 6 U/m: Each

Written By : *JA 07.09.04*Checked & Approved By : *JA 07.09.04*

Comment : Est Rev:A New Issue 06-02-03 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

M304S16GA

304/316 .063 Sheet



Comment: Qty.: 0.0907 sf(s)/Unit Total: 0.5443 sf(s)

304/316 .063 Sheet

Batch: *M105130**M 101873 IB 07-10-23**SAD 07/09/10*

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

Cut as per Dwg D3476

Dwg Rev: *A* SFProg Rev: *A* SF*IB 07-10-23**(X3)**(L)**SAD 07/09/10*

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE

*IB 07-10-23**(X3)**(P10) ->*

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07/09/10

4.0

QC8

SECOND CHECK

*SAD 10/25 (X3)**Counters*

Comment: SECOND CHECK

*SAD 07/09/10**(X6)*

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1

*1010*

Comment: SMALL & MEDIUM FAB RESOURCE 1


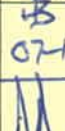



1-Deburr if necessary.

2-Roll as per Dwg D3476

*mrf**07-10-25**(3)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/10/23	5	Split into	SBS	07/10/23	1		

Part No: D3476-5 PAR #: N/A Fault Category: Prod / FAB. ASS. med & small NCR: Yes ☒ No ☐ DQA: D2 Date: 07/10/2023
 QA: N/C Closed: HA Date: 07.10.29

NCR: <u>34397</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/10/24	#	8 Parts scrap. Program was wrong.		Scrap and Replace Fix Program for waters set.	 07/10/24	 Hides		 07/10/24

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER RING

Job Number: 34397

Part Number: D34765

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/10/25 (3)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

SB 07/10/25 (3)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SB 07/10/25 (3)

Job Completion



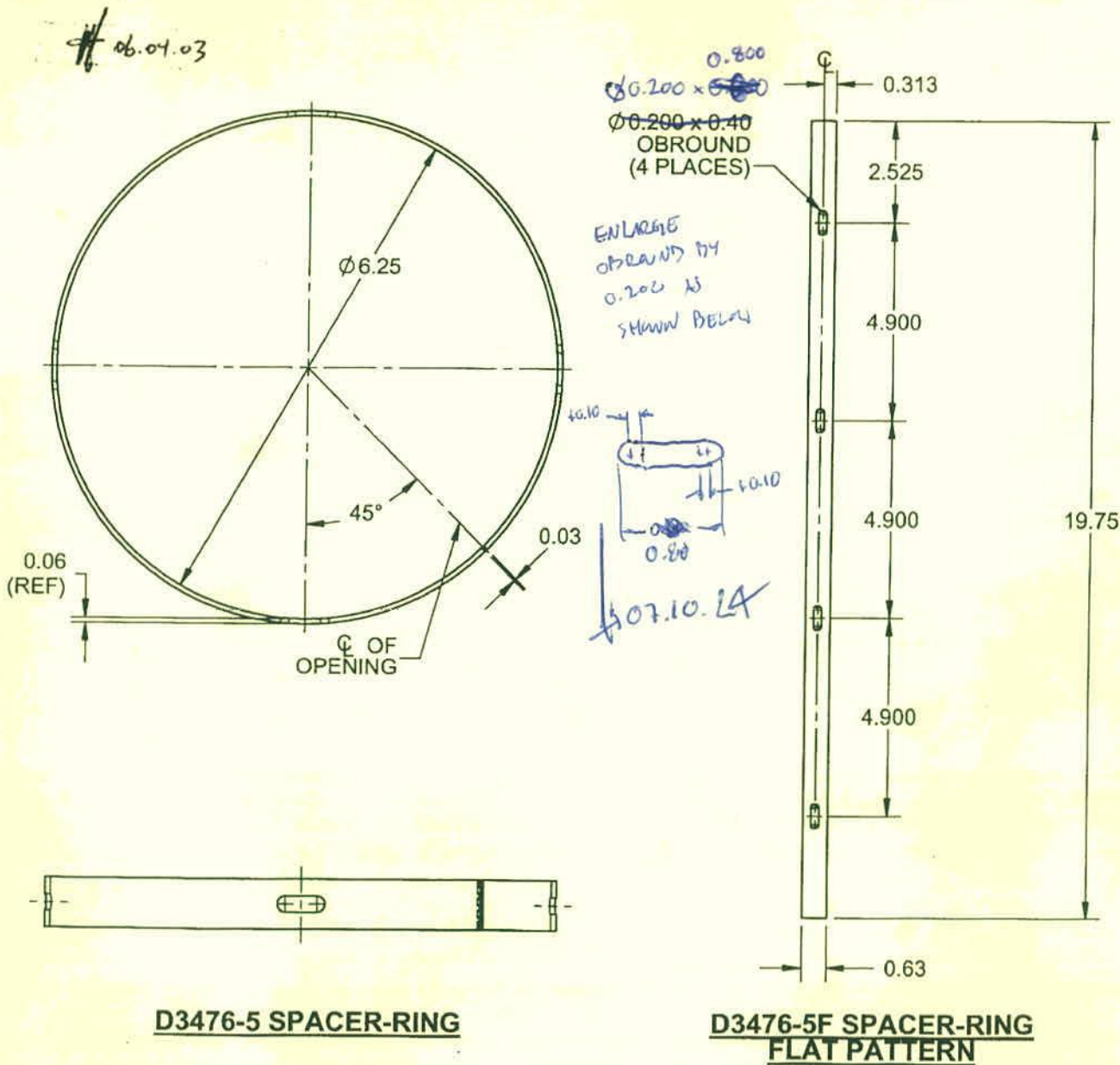
U 07.10.25

☒ First Article ☐ Prototype[illegible]

Measured by: <i>SPD</i>		Audited by: <i>SP</i>		Prototype Approval: <i>N/A</i>	
Date: <i>27/09/10</i>		Date: <i>27/09/10</i>		Date: <i>N/A</i>	
Rev	Date	Change			
A	06.04.28	New Issue			
				Revised by	Approved
				KJ/JLM <i>AK</i>	<i>AK</i>

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3476	REV. SHEET 6 OF 6
DATE 06.01.27	TITLE BLOWER MOTOR ADAPTER		

**NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET, 0.063 THICK, PER MIL-S-5019 (ANNEALED) 2B FINISH (REF. DART SPEC. M304S16GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY
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WITHOUT NOTICE
WORK ORDER
NO. 34397

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